

1996-2014: 18 years in Shenyang





- Shenyang City: 8M inhabitants, industrial / economic hub for 3 China North-Eastern provinces
- ► SHY1 started in 1995 as a Joint-venture
 - 25 Ha // PC (2M) + TB (0.8M) + Semi-Finished
- ► SY2: New capacity, relocation
 - 72 Ha // PC (10M) + TB (1.8M) + SF // CAPEX = USD1.5 billion

2010 China State level approval for the project

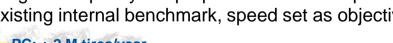
2011-2012 Factory construction in 2 main phases: TB then 1 year later PC

2013 1st year Ramp-up Phase 1 (TB+SF) & Start-up Phase 2 (PC)

2014-2015 PC+TB Ramp-up continuing, added SF lines, transition SHY1 (stop Dec.2015)

Shenyang2 industrial features

- The largest of Michelin group industrial projects in progress
- A world-class factory to answer to the growing needs of China market, among the largest Michelin sites at the end of project
- End of ramp-up: 220 k tonnes PC+TB (and associated SF), 3,300 employees
- Modern & productive manufacturing technologies, open to product innovation (low RR...) - facilities designed to optimize environmental footprint
- Targeted capacity ramp-up 30% faster than preexisting internal benchmark, speed set as objective:

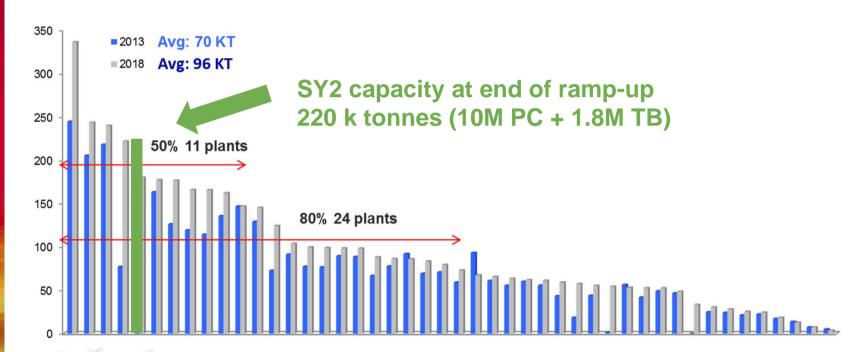








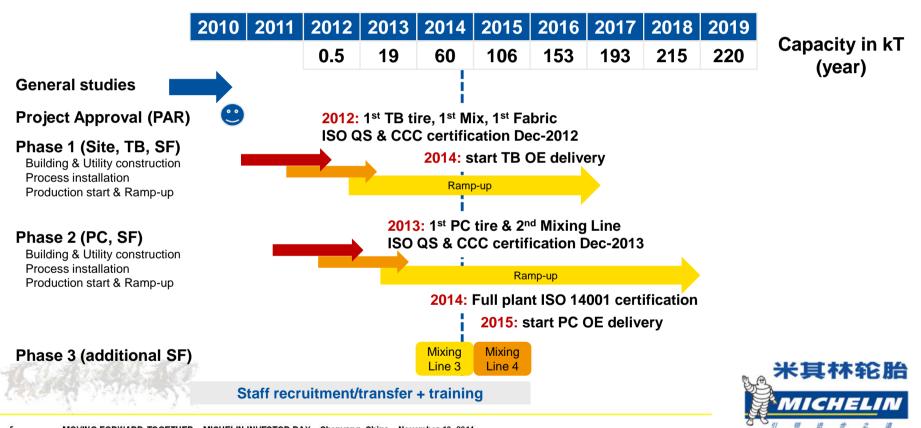
SY2 at end of ramp-up: one of the major industrial sites of the Group



Re: The Footprint Strategy - Plant Size (presentation, D.Foucard) Investor Day 2013

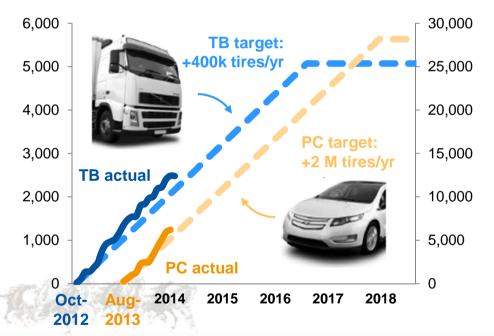


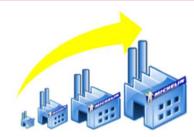
Project construction & start-up in line with targets



Capacity ramp-up is on target

Tires / day evolution Actual vs target





Ramp-up speed is proven

- ► Key success factors:
 - Anticipated competencies, training in pilot shops, support from experts
 - Duplication of standard equipment, same place / same time with dedicated teams
 - Use of Michelin Manufacturing Way tools steering daily performance



An outstanding human adventure



- ► Recruitment of 1,500 new employees
- Competencies preparation with 2 "pilot training/ industrialization workshops" in SHY1
- ▶ 400 employees trained in "sister factories" abroad in Group Europe & North America plants
- Specific change management & cross culture learning programs: "DRIVE THE CHANGE"
- Progressive transfer of employees from Site 1 to Site 2: from 2000 / 0 to 850 / 2550 now
- Increasing competencies localization, after peak of external support mid 2013 involved to strengthen the construction & start of ramp-up (up to 20 nationalities present on site!)













Industrial best practices & methods implemented from day 1



















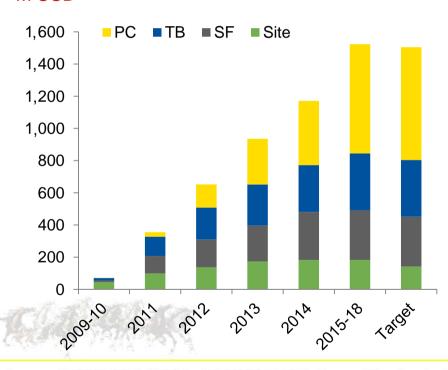






Project costs are on track

SY2 accumulative CAPEX by year M USD



CAPEX

- ▶ At end 2014: 77% of total CAPEX has been implemented
- Project-end current forecast: in the range of 0 / +3% of initial budget

Project Start-up costs

- ► At end 2014: 81% of total spent
- Project-end current forecast: in the range 0 / -5% of initial budget

Michelin involved in Shenyang local communities

Actions started since many years & enlarged progressively

➤ Some key elements: sponsoring of poor / excellent students in NEU, partnerships with Shenyang, Dalian & Changchun universities, support Shenyang orphanage, employee

blood donation...



















SY2: key takeaways

- Shenyang is a right location for Michelin to set a solid industrial base for China business development
- ► A Michelin "state of the art" factory has been constructed on time in China in parallel of other "Backbone" projects in India, Brazil and North America
- ► The industrial performance is on-track, with CAPEX under control
- ► As elsewhere in Michelin: people & methods are the foundations
- There is room for additional marginal expansion to answer market needs when initial project is completed





